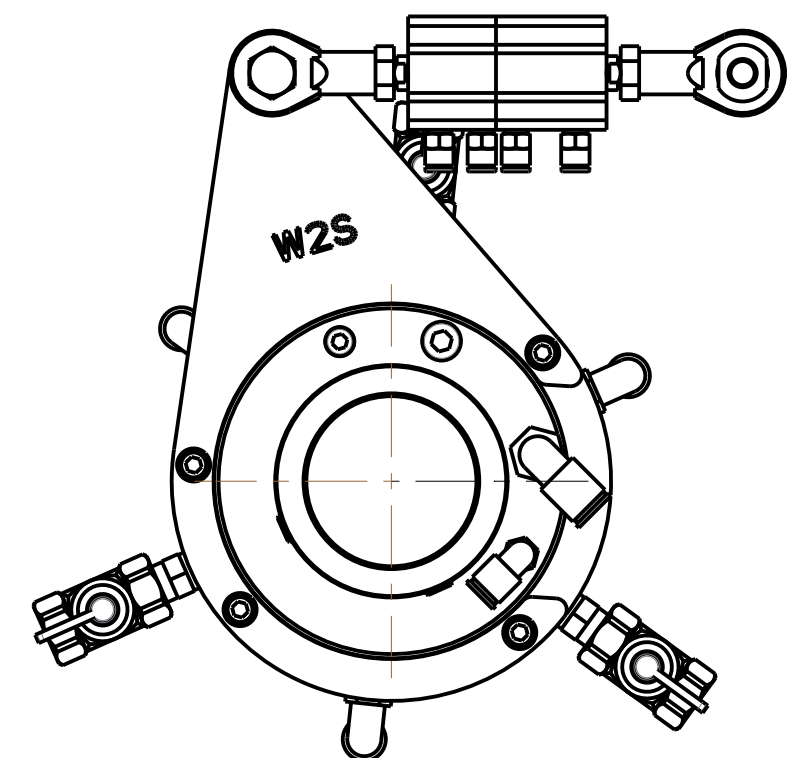
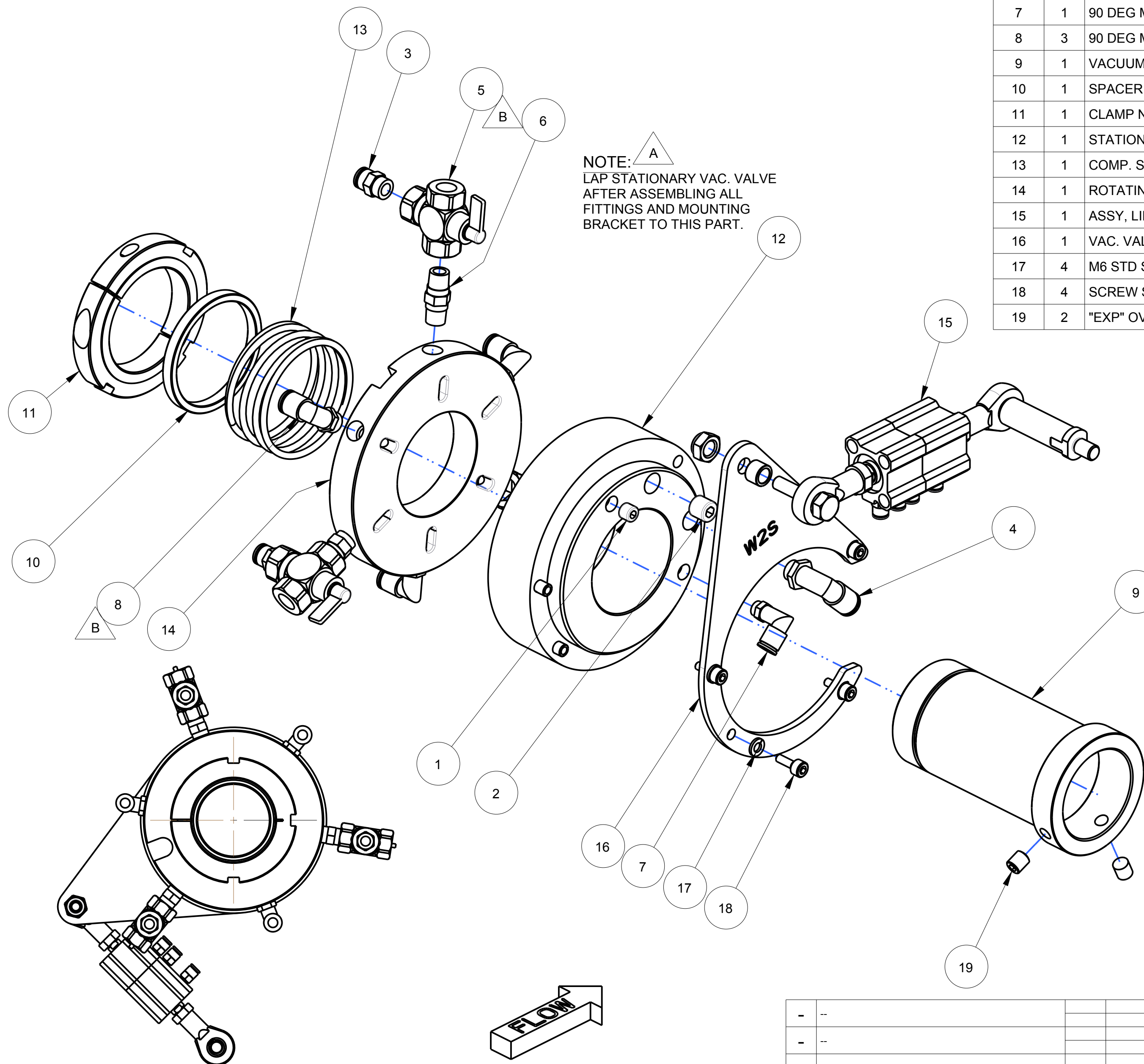


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BRASS HEX HEAD SOCKET PLUG x 1/8 NPT MALE	09-036108-6684-0
2	1	BRASS HEX HEAD SOCKET PLUG x 1/4 NPT MALE	09-036274-6684-0
3	3	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
4	1	90 DEG MALE ELBOW, 1/2IN TUBE TO 1/4NPT	09-038645-6684-0
5	3	3-WAY DIVERTER VALVE	U5000171P
6	3	BRASS HEX NIPPLE, 1/4 NPT	U5000176P
7	1	90 DEG MALE ELBOW, 1/4IN TUBE TO 1/8NPT	U5000235P
8	3	90 DEG MALE ELBOW, 8mm TUBE TO 1/4 NPT	U5000236P
9	1	VACUUM VALVE BUSHING	U5001098M
10	1	SPACER, VACUUM VALVE	U5001121M
11	1	CLAMP NUT, 2.751-18 TYP CNS	U5001122P
12	1	STATIONARY VAC. VALVE, W2S	U5002221M
13	1	COMP. SPRG, 3.156 OD x 1.88 LG x .162 DIA	U5002850P_CFG1
14	1	ROTATING VALVE	U5007994M
15	1	ASSY, LINK ARM CYLINDER	U5008073M
16	1	VAC. VALVE TORQUE ARM, W2S, RH	U5008299M
17	4	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
18	4	SCREW SHCS, M6x16 SS	U6003060P_EXP
19	2	"EXP" OVAL SET SCREW, M10X1.5 x 12.0 LG (STN STL)	U6003412P_EXP



SCALE 3/8

NOTE:
FITTINGS MUST BE INSTALLED IN
THE ORIENTATION SHOWN HERE

-	--		
-	--		
-	--		
B	CHG'D LOCATION OF FITTINGS REVISED PER ECN002783	KJW 10/3/12	
A	ADDED PROCESS NOTE NO ECN REQUIRED	KJW 6/12/09	
REV.	DESCRIPTION	BY DATE	CHK'D DATE

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1250M MACHINE			5031 SERIAL NUMBER			CARTON FEEDER SUB ASSEMBLY		RH MACHINE REMARKS			
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, AND NOT SCALE DRAWING						METRIC		MATERIAL: SEE BOM			
GENERAL TOLERANCE: CONCENTRICITY ± 0.02 HOLE, SLOT H12 PERPENDICULARITY $\pm 0.02/CM$ OTHERS j12 ANGULARITY $\pm 0.25^\circ$						BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$		FINISH:			
DRW BY: P. BEBOUT					CHK'D :			ENGR. BY : M. FLAGG			
DATE: 2-Oct-06					DATE :			DATE :			
TITLE: ASSY, VAC. VALVE, W2S, RH						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE			
1/2 SCALE		C DRW. SIZE		DRW. N°		U5008297M		B REV		1/1 SHEETS	